

Fig. 2

	Αl	Zn	Mn	Si	Cu	Ni	Fе	М д
Alloy A	9.1	0.78	0.24	_	0.001	0.0009	0.003	Remainder
Alloy B	6.9	0.60	0.23	0.01	0.002	0.0005	0.002	Remainder
Alloy C	7.2	0.2	0.22	_	0.001	0.0008	0.003	Remainder

Units:mass.%

Fig. 3A

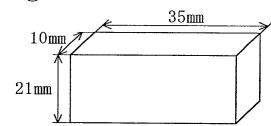
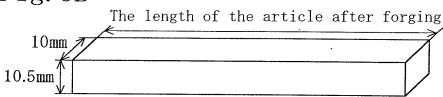
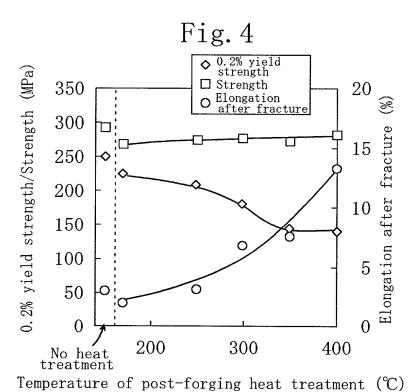
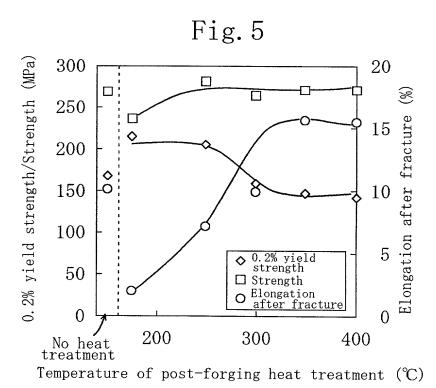


Fig. 3B







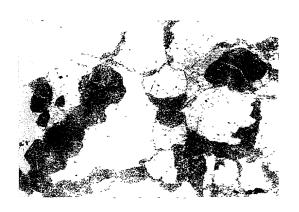


Fig. 6A



Fig. 6B processing temperature =300°C



Fig. 6C processing temperature =350°C



Fig. 6D processing temperature =400°C



Fig. 7A
T6 treatment



Fig. 7C processing temperature =350°C

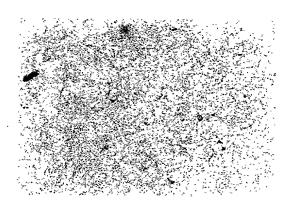
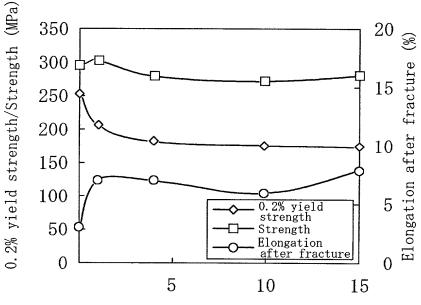


Fig. 7B processing temperature =300°C



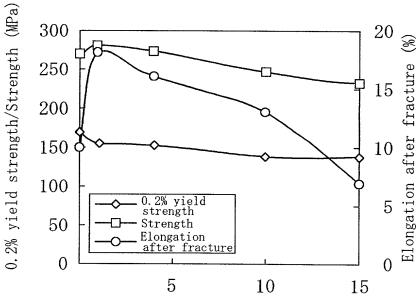
Fig. 7D processing temperature =400°C

Fig. 8



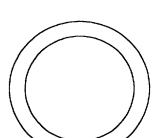
Time of post-forging heat treatment (h)

Fig. 9



Time of post-forging heat treatment (h)

Fig. 10A



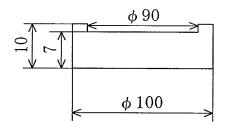
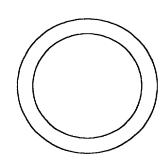


Fig. 10B



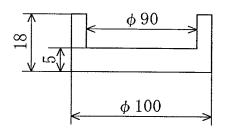
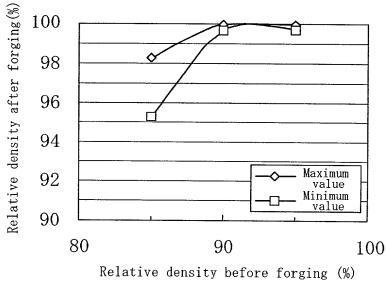
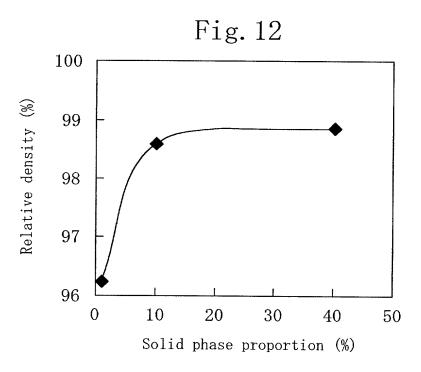
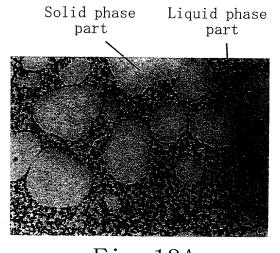


Fig. 11







 $\begin{array}{c} Fig.~13A \\ \text{Alloy A before heat treatment} \\ \text{Grain boundary} \end{array}$ 

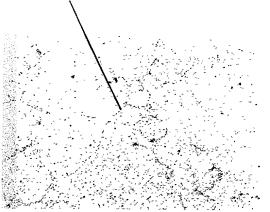


Fig. 13C
Alloy A after heat treatment



 $\begin{array}{c} \text{Fig. 13B} \\ \text{Alloy B before heat treatment} \end{array}$ 

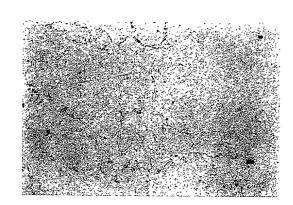


Fig. 13D
Alloy B after heat treatment